

S+

SCHMITT+SOHN ELEVATORS

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ELEVADORES

OSH and Lifts

Miguel Leichsenring-Franco | 2024

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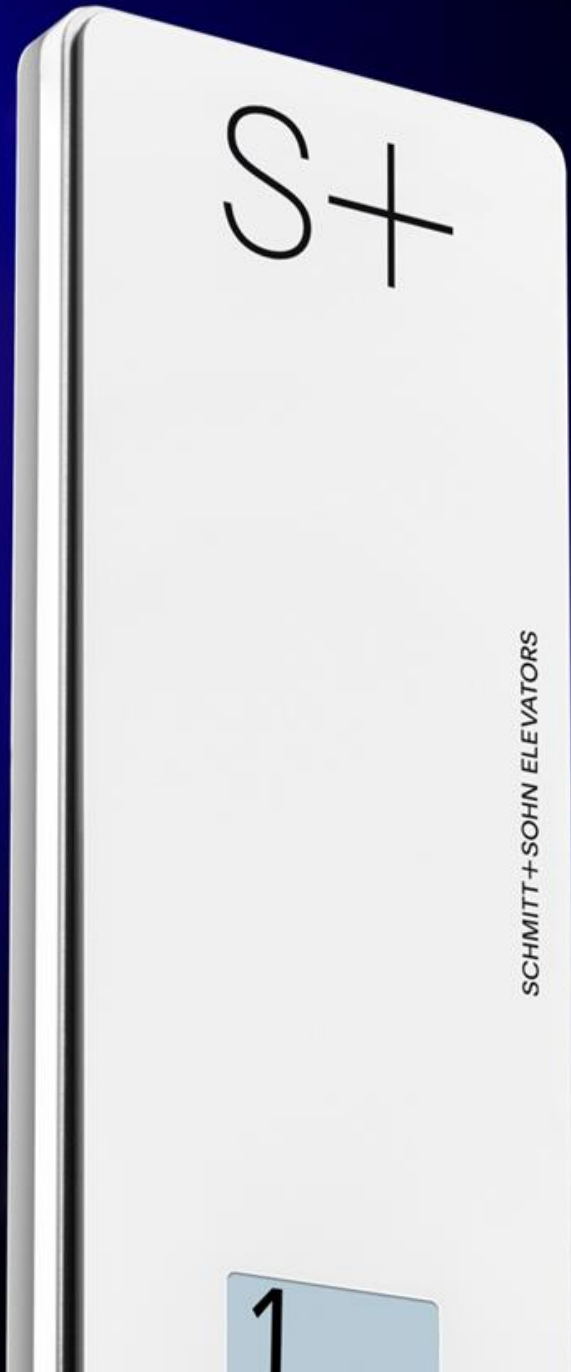
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Agenda

1. Our company
2. Context
3. Risks
4. Process | Preventive measures



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1. Our company

Our numbers | S+ Group



1861

Foundation of the company
Tradition in lift construction and service

6

Generations of experience
The family run company as a constant

18

Companies
Decentralised and close to you.

4

Countries in Europe
We are at home in: Germany, Portugal, Austria, Czech Republic.

2.100

Systems annual production
Production in our own works.

100.000

Lift systems build
Our references.

9001

Standard quality
Improving. Developing. Looking ahead.

1.900

Employees
Success has many faces.

24

-hour in-call readiness
365 days per year
Always there for you.

50.000

Equipments under maintenance
Competence you can rely on.

220

Million Euros turnover
Ultimately convincing

0

Bank liabilities
Independence for strong partnerships.

Foundation date |
1955

Production Units |
2

Turnover |
48 million €

Certifications |
ISO 9001 + Modul H Lift
Directive
ISO 14001
ISO 45001
EN 13015

Workers |
503

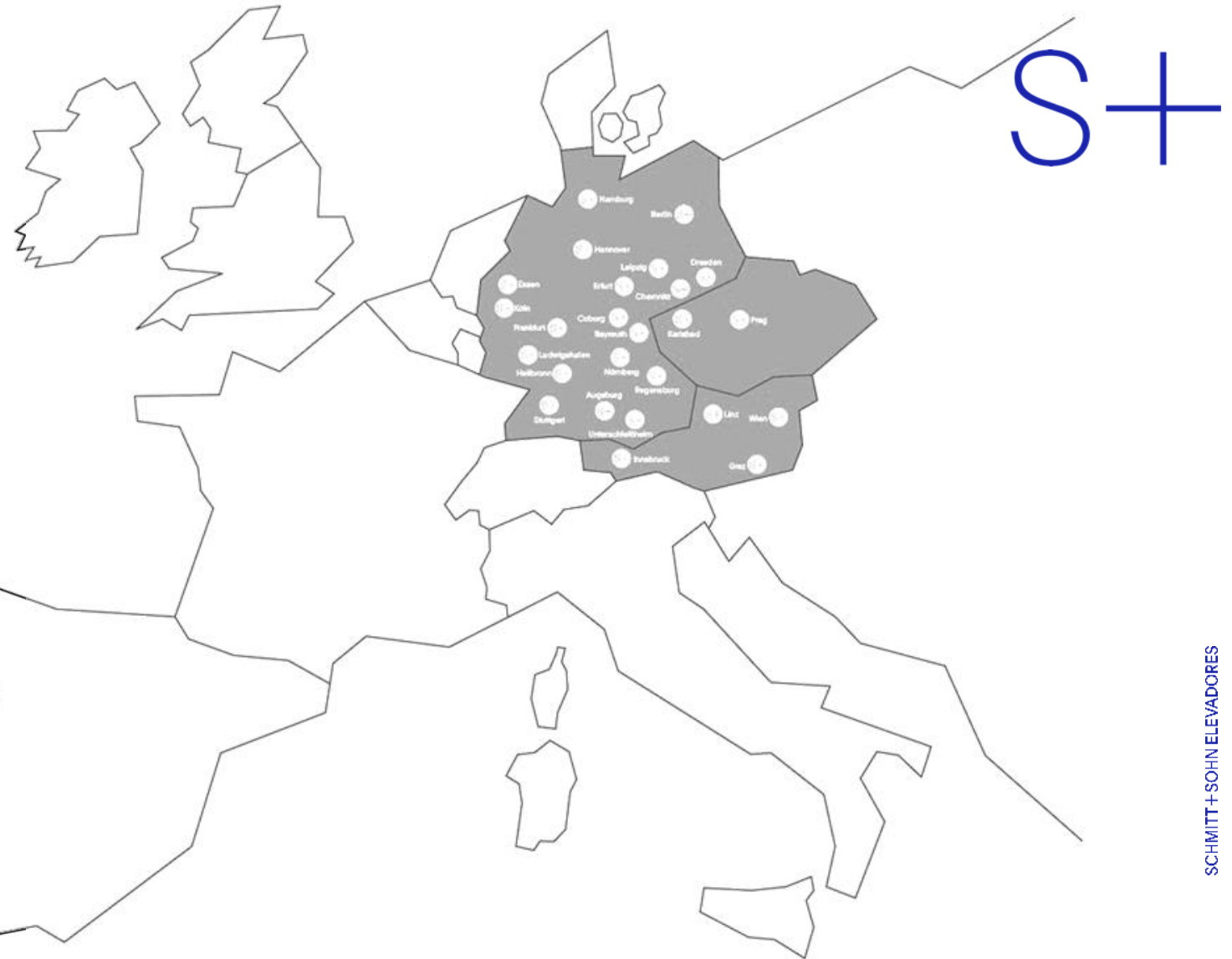
Branches |
Porto
Lisboa
Coimbra
Braga
Castelo Branco
Faro

Maintenance contracts |
> 12.000 equipments

Availability |
24 hours / day
365 days / year

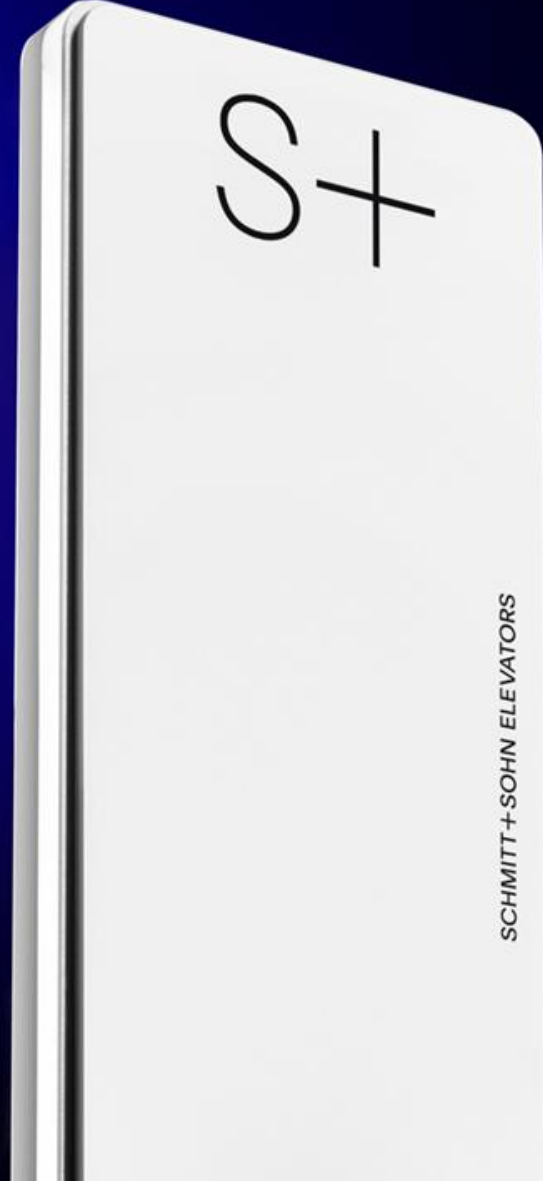
Offices |
Vila Real
Leiria

Liabilities |
0 €



1. OUR COMPANY

PRODUCTS
AND
SERVICES



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ELEVATORS

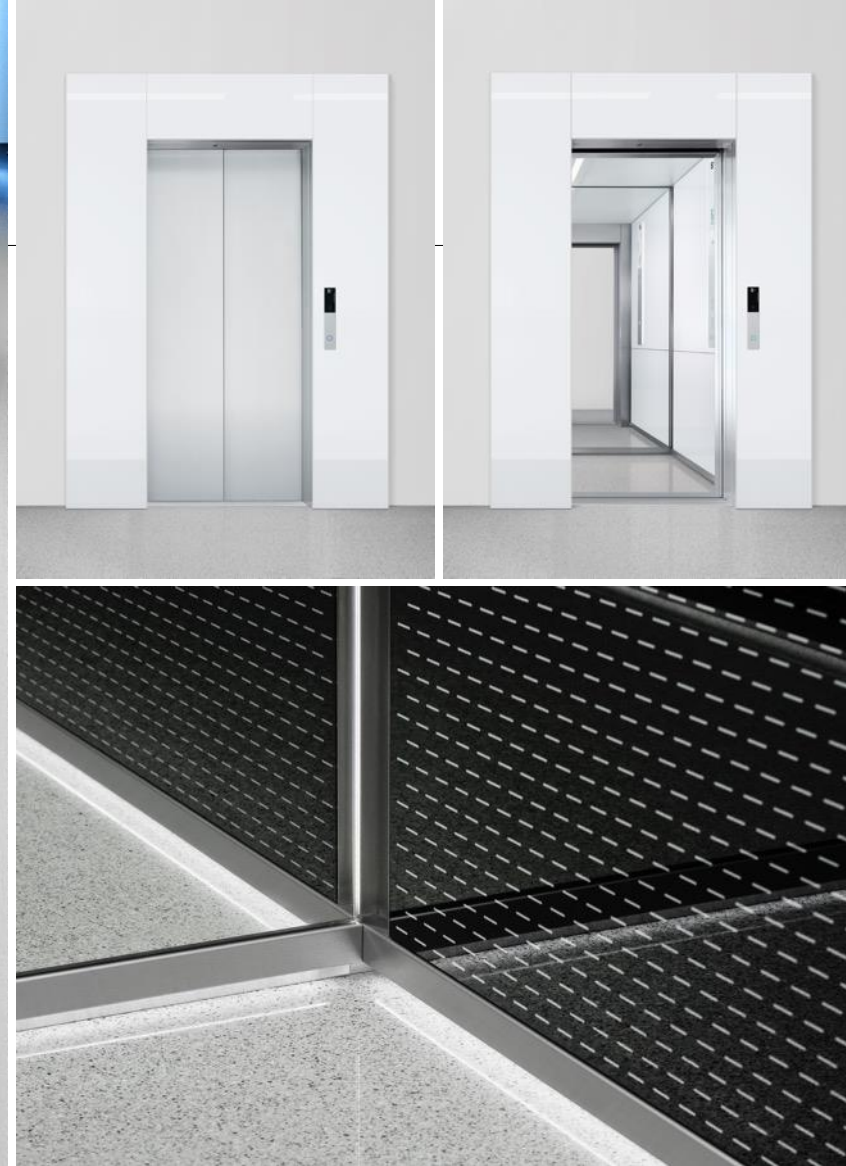
Passenger Elevators
Bed elevators
Freight Elevators

MODERNIZATION

Drive
Cabin
Doors
Controller
Energy efficiency
Safety
Comfort

SERVICE

Service contracts
Service quality
Support



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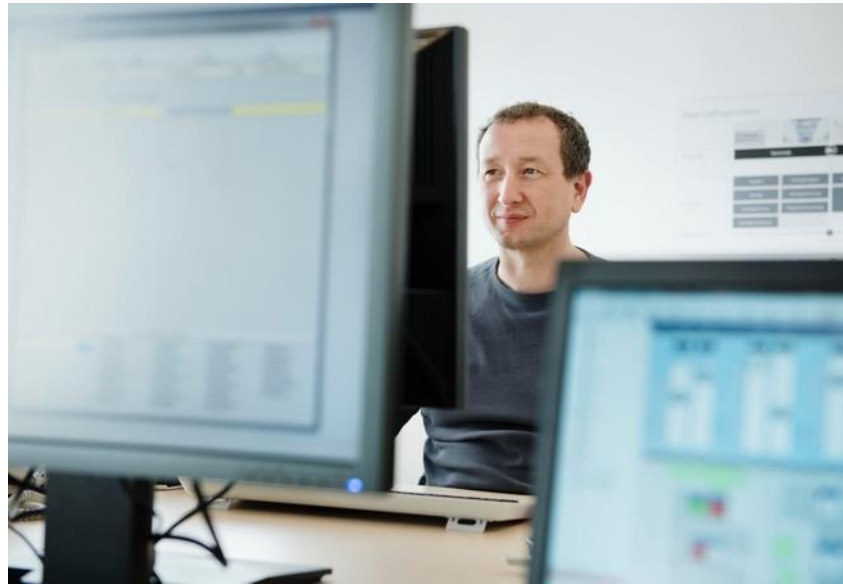
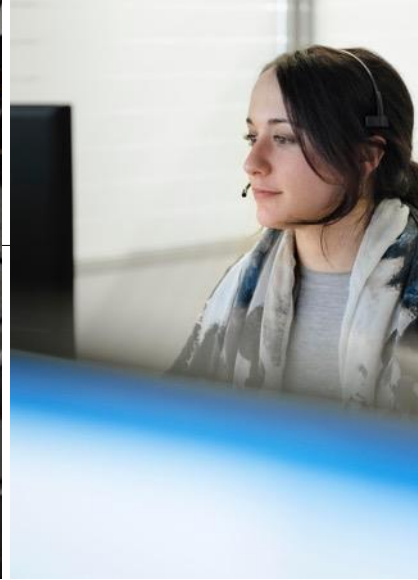
ELEVATOR

PRODUCTS AND SERVICES



MODERNIZATION

PRODUCTS AND SERVICES

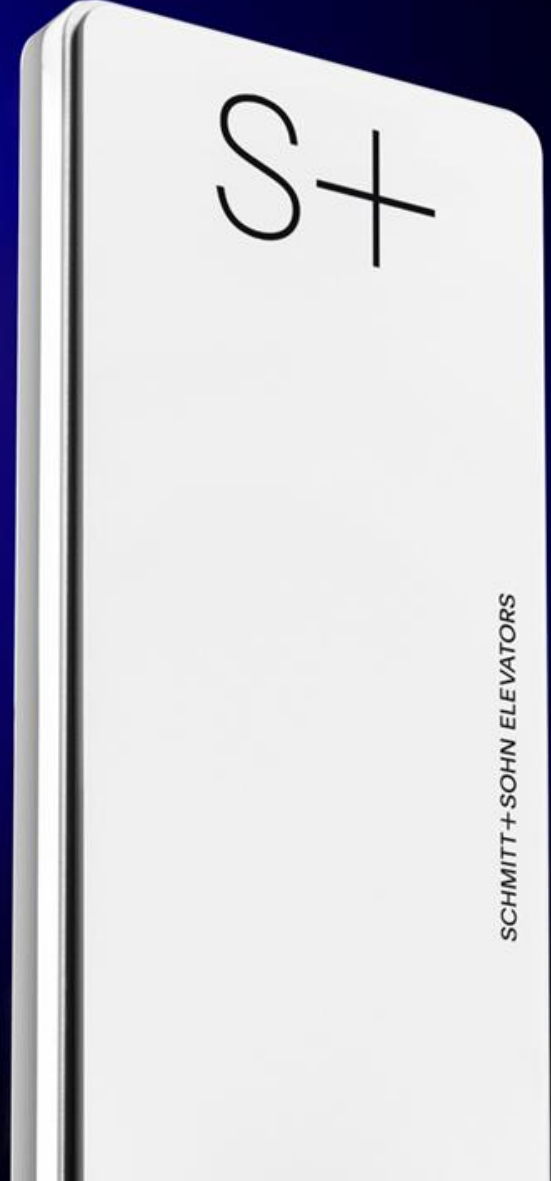


SERVICE

PRODUCTS AND SERVICES

SCHMITT+SOHN ELEVATORS

REFERENCES



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LIVING



Condomínio do Parque | RAR Imobiliária
Elevators: 16



Reserva | Quinta do Lago
Elevators: 26



Prata Riverside Village | Vic Properties
Elevators: 65



Liberdade 203 | Avenue
Elevators: 7

HEALTH



Hospital da Luz Guimarães
Elevators: 6



Grupo Trofa Saúde | Várias unidades
Elevators and Escalators: 74



Hospital CUF Viseu
Elevators: 7



Centro Hospitalar e Universitário São João
Elevators: 54



Centro Hospitalar e Universitário Santo António
Elevators: 61

OFFICES



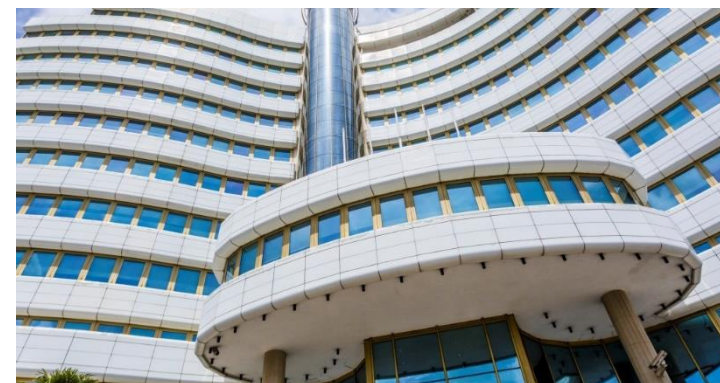
Lagoas Park | Oeiras
Elevators: 65



Porto Office Park | Porto
Elevators: 14



ALTICE Portugal
Elevators: 112



Edifício MARCONI | Lisboa
Elevators: 9

Solutions for each
market segment

REFERENCES

TRADE AND SERVICE



Grupo Jerónimo Martins
Elevators, escalators and autowalks: 242



Sonae MC
Elevators, escalators and autowalks: 66



IKEA | Braga
Elevators: 4



ALDI Portugal
Elevators and autowalks: 7

TRADE AND SERVICES



Nova School of Business & Economics | Oeiras
Elevators: 12



Campo Pequeno | Lisboa
Elevators, escalators and autowalks: 33



Universidade Católica Portuguesa | Porto
Elevators: 15



Shopping Cidade do Porto | Porto
Elevators and escalators: 18

TOURISM



World of Wine | Vila Nova de Gaia
Elevators: 24



Yeatman Hotel | Vila Nova de Gaia
Elevators: 17



Hotel da Música e Mercado Bom Sucesso | Porto
Elevators: 10



Palácio Verride Santa Catarina | Lisboa
Elevators: 4

TOURISM



Vila Vita Parc | Armação de Pêra
Elevators: 17



Wyndham Grand Algarve | Almancil
Elevators: 13



Ivens Autograph Collection | Lisboa
Elevators: 5



Monumental Palace Hotel | Porto
Elevators: 3

CULTURE



Museu do Oriente | Lisboa
Elevators: 6



Centro Internacional José de Guimarães | Guimarães
Elevators: 5



Palácio Nacional da Ajuda | Lisboa
Elevators: 7



Theatro Circo | Braga
Elevators: 5

INDUSTRY &
ENERGY



Barragem do Alqueva | Moura
Elevators: 5



Continental | Lousado
Elevators: 5

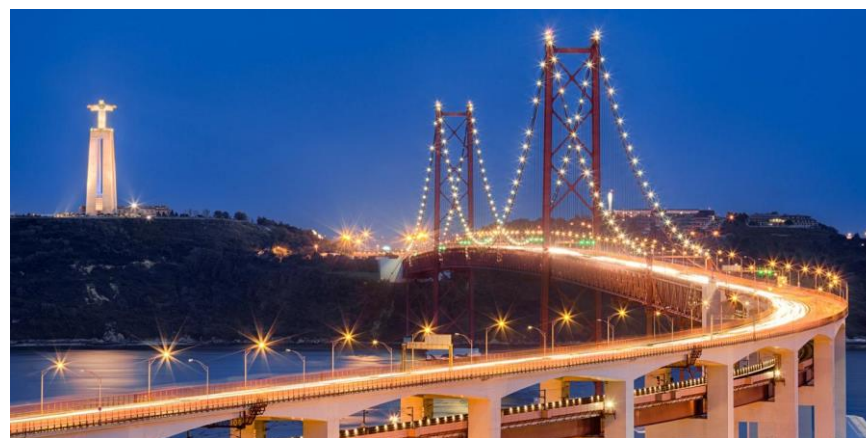
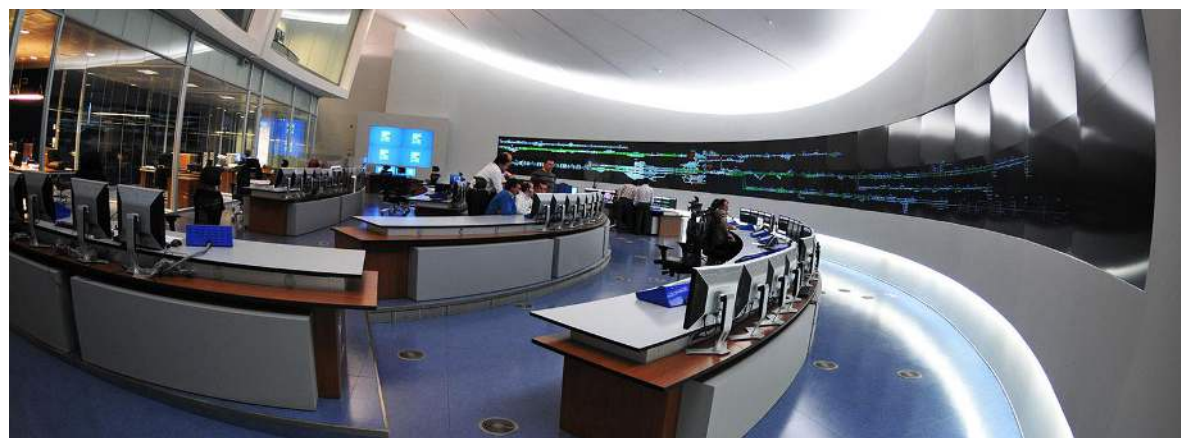


Super Bock Group | Matosinhos
Elevators: 10



Bosch | Braga & Ovar
Elevators: 33

TRANSPORTATION

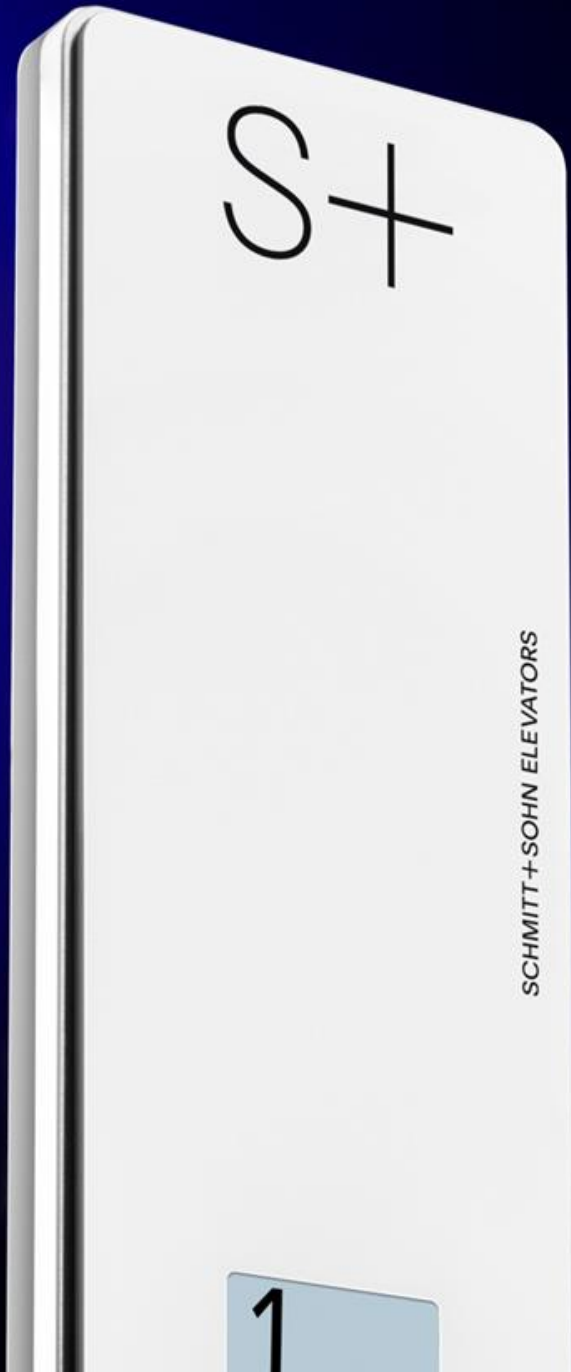


Infraestruturas de Portugal
Elevators, escalators and autowalks: 463

TRANSPORTATION



Metropolitano de Lisboa
Elevators, escalators and autowalks : 385



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2. Context

Our process



SALES



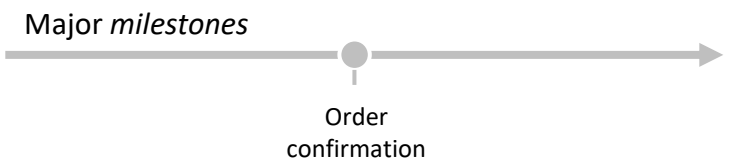
Support to architects and project engineers

- + Installation studies
- + Traffic studies
- + Preliminary projects
- + Lift projects

New lift sales

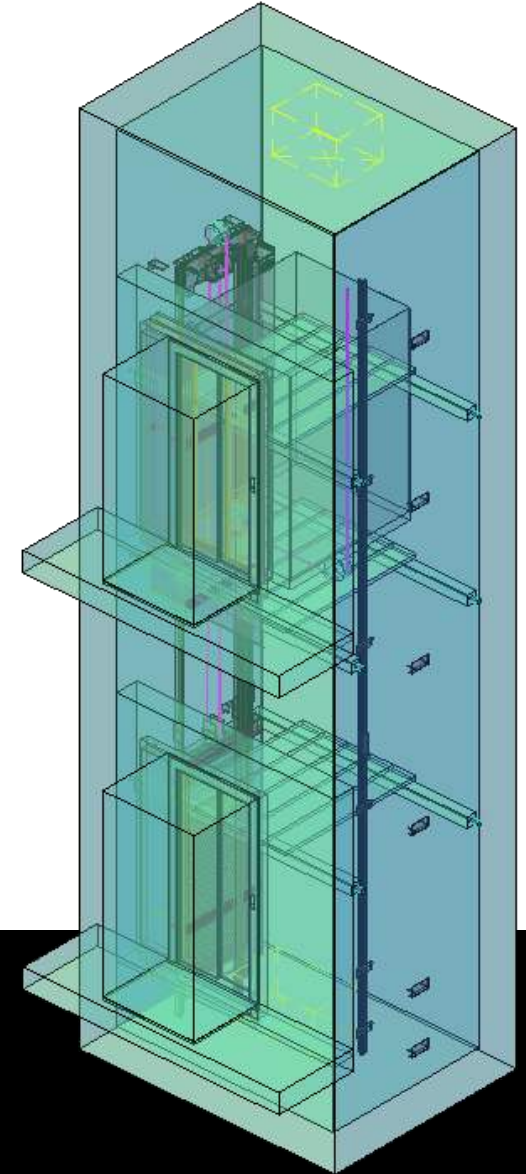


Our process



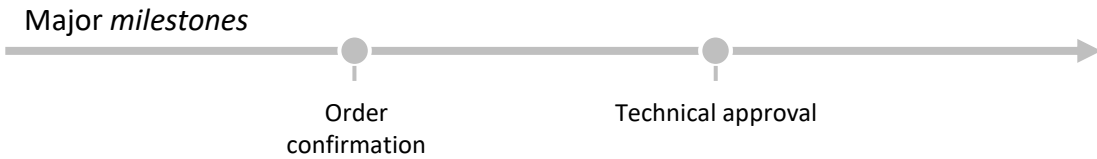
Conversion of customer requirements into product specifications

- + Installation project
- + Selection of the best technical solution
- + Development of technical drawings + BOM + files necessary for production



2. CONTEXT

Our process



Conversion of technical specifications into functional groups

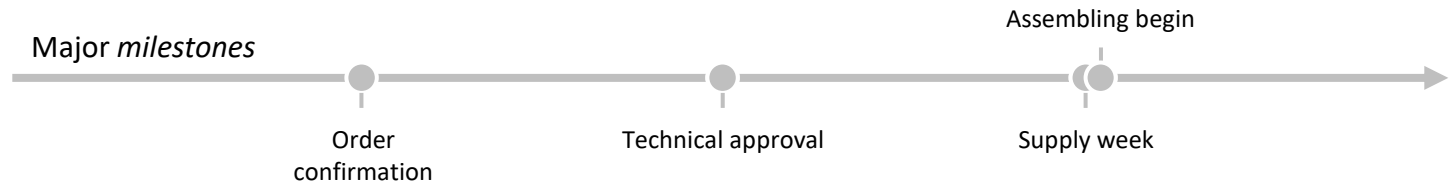
- + Traction systems
- + Cars
- + Car and floor doors
- + Electronic control
- + Shaft equipment



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2. CONTEXT

Our process

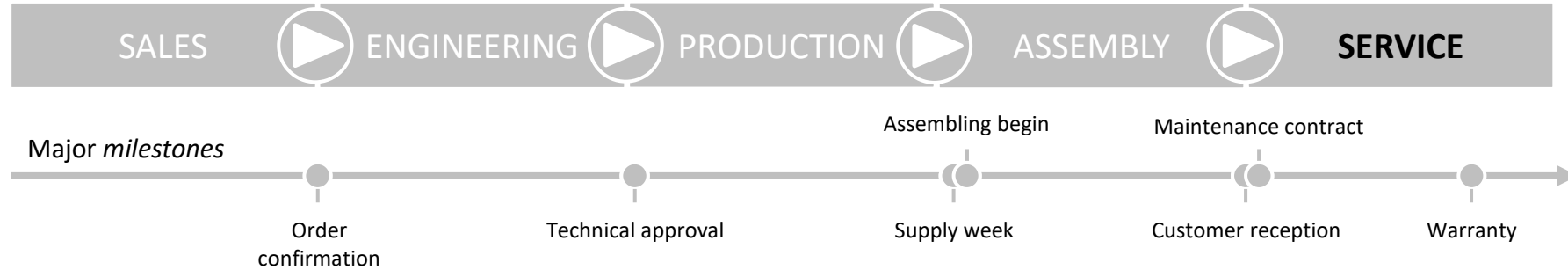


Functional group assembly in the building

- + Assembling
- + Testing and final checks
- + Conformity assessment by Notified Body for Lift Directive



Our process



Multi-brand maintenance

- + Preventive maintenance
- + Corrective maintenance
- + Modernizations
- + 24-hours service
- + Audit and consultancy services



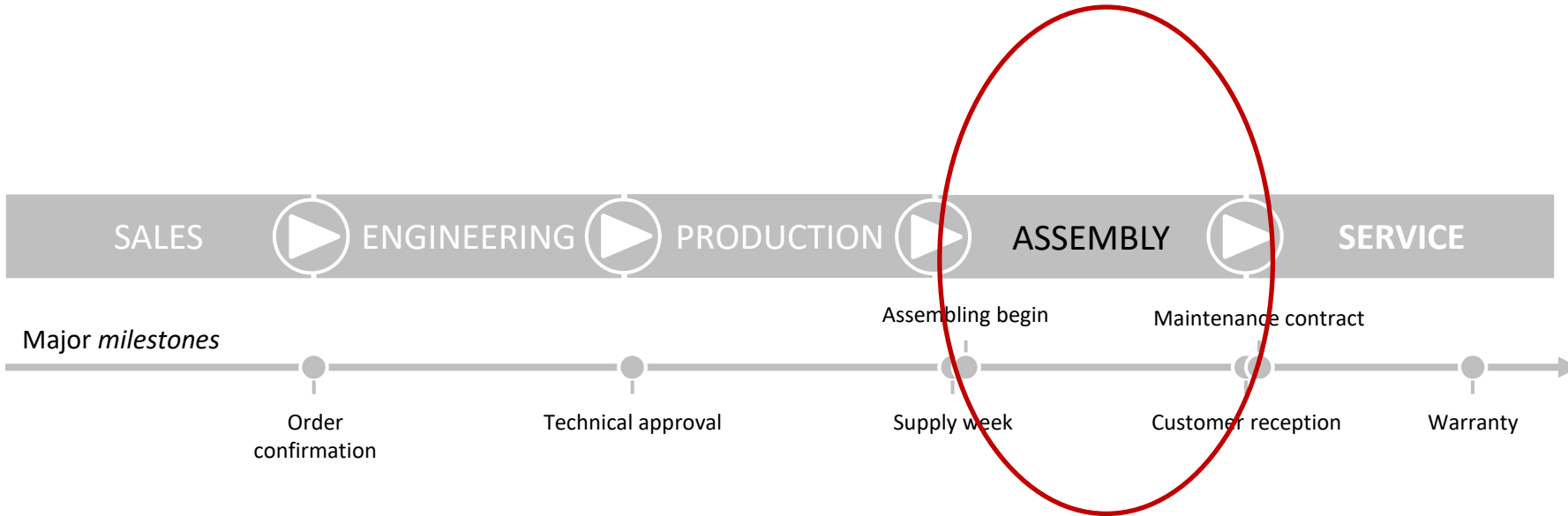
2. CONTEXT



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3. Risks



3. RISKS

ASSEMBLY

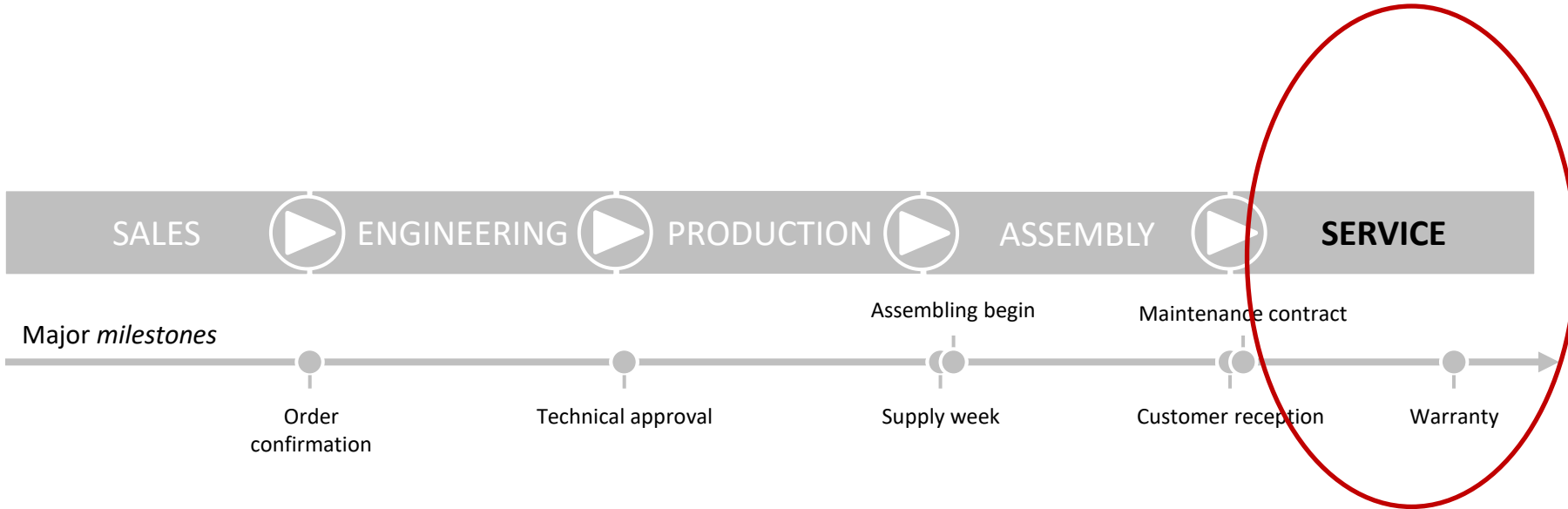
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ACTIVITIES

- Transportation and unloading the truck.
- Working inside the elevator shaft (height).
- Assembling guide rails, doors, cabin, traction system, control, etc.
- Coordination with other activities on site.

RISKS

- Risk of falling.
- Risk of falling objects.
- Risk of musculoskeletal injuries.
- Risk of cut.
- Risk of crushing / trapping.
- Risk of exposure to Sharp objects.
- Risk of exposure to electricity / electrocution.



3. RISKS

SERVICE

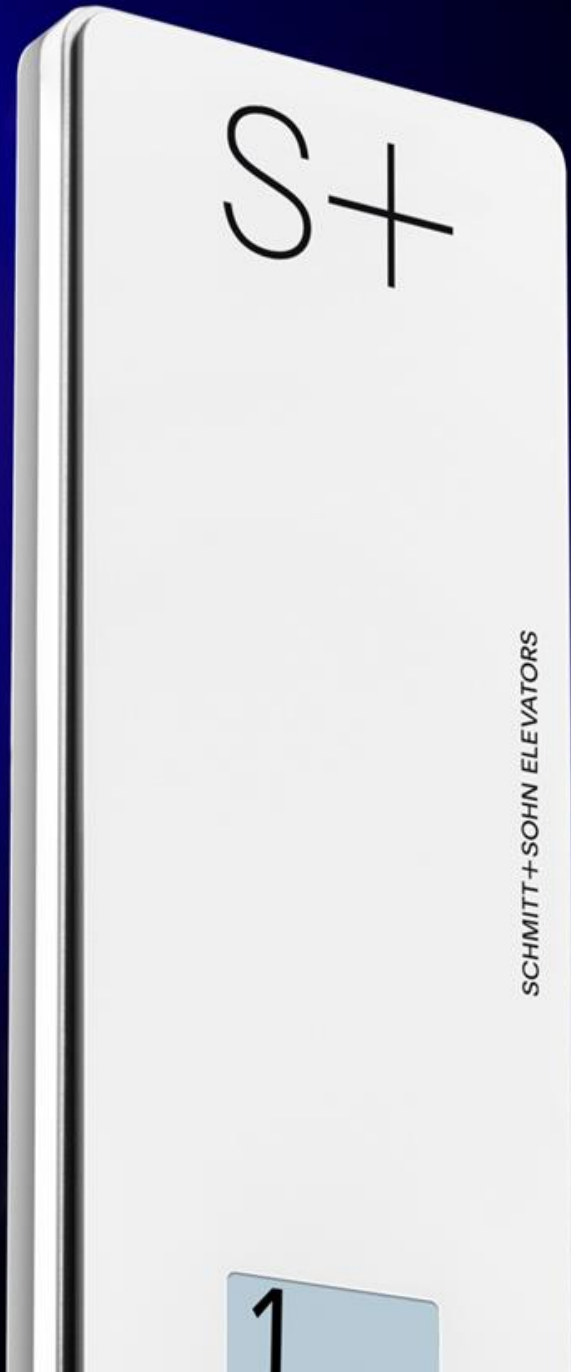
A worker wearing a blue hard hat and dark clothing is focused on a task within a complex industrial structure. The structure is composed of numerous metal beams, pipes, and cables, creating a dense network of lines. The lighting is somewhat dim, highlighting the worker and the metallic surfaces.

ACTIVITIES

- Preventive maintenance
- Corrective maintenance
- Modernizations
- 24-hour service

RISKS

- Risk of falling.
- Risk of falling objects.
- Risk of musculoskeletal injuries.
- Risk of cut.
- Risk of crushing / trapping.
- Risk of exposure to Sharp objects.
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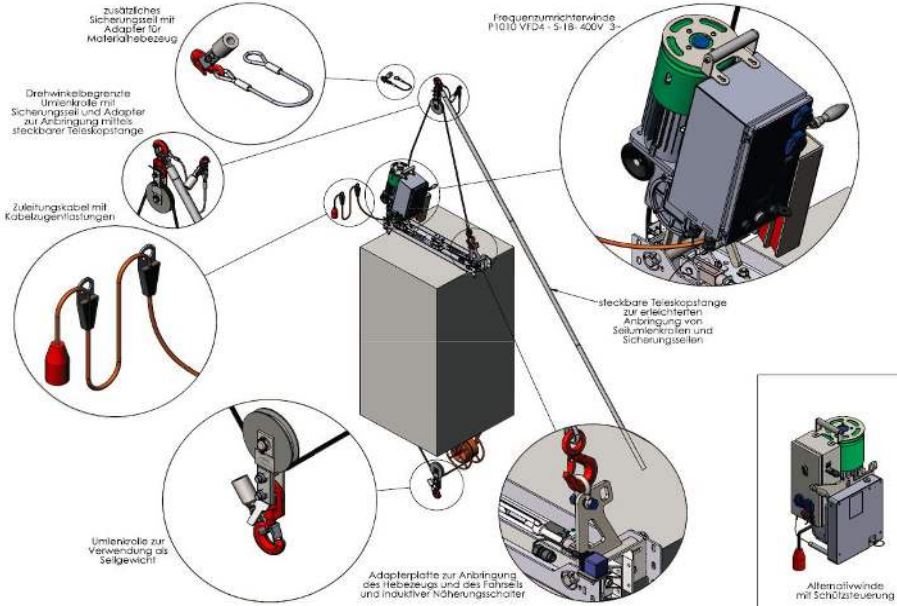
4. Process



- **Harmonized European Norms → Standardization | Risk assessment and mitigation**
 - EN 81-20:2020 Safety rules for the construction and installation of lifts - Lifts for the transport of persons and goods
 - EN81-xx:yyyy Safety rules for the construction and installation of lifts
- **ISO 45001:2018 Occupational health and safety management system**
Integrated with:
 - ISO 9001:2015 Quality management system
 - ISO 14001:2015 Environmental management system
- **Daily Kaizen (Continuous improvement)**
 - Daily Management (Team boards and meetings)
 - Standardisation (5S, Standard work, Gemba walks)
 - Training and coaching (Job instruction)
 - Advanced problem solving
- **Qualifying, training and auditing**



- Compliance with Portuguese laws and requirements
- Standardized assembly methods: without scaffolding



Schindler's R.I.S.E. Robotic Installation System for Elevators

- Packaging concept: ergonomic | according to the assembly method



Assembly

4. PROCESS



- **Standardized service methods**
- **Compliance with Portuguese laws and requirements**
 - **Decreto-Lei nº 320/2002**
 - **Lei nº 65/2013**
- **EN 13015:2001+A1:2008 | European Norm: Maintenance for lifts and escalators – Rules for maintenance instructions**



Thank you!

Schmitt+Sohn Elevadores
www.schmitt-elevadores.com